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Mechanical Design of the Beam-Splitting for Neutron Backscattering Spectrometer in CSNS

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The neutron backscattering spectrometer (NUBS) currently under construction at China Spallation Neutron Source (CSNS) Phase II project will become the facility's longest spectrometer, featuring a 90-meter moderator-to-sample distance. Utilizing Channel 10, this spectrometer implements an beam-splitting guide design to simultaneously accommodate the NUBS operation and a future 10A beamline, requiring specialized mechanical solutions to overcome spatial constraints in both the first shutter and bulk insert regions.

Key design features include:

- 1. Dimensional specifications with NUBS guides measuring 60×90 mm (W×H) and 10A beamline guides at 25×50 mm, arranged with a 1.8° separation angle (0.6° deflection for NUBS away from Channel 9 versus 1.2° opposite deflection for 10A).
- 2. First shutter integration:
- 図1図 Initial 500 mm shared tapered guide section
- Monolithic assembly combining NUBS guide, 10A guide, and shared section
- 🖾 Prefabricated as complete unit by SwissNeutronics for simplified alignment in CSNS
- 3. Bulk insert configuration:
- ☑1☑ Single-unit installation and alignment
- $\boxtimes 2 \boxtimes$ Fixed NUBS guide as reference
- 🖾 10A guide equipped with precision height/horizontal adjustment mechanisms
- 🖾 Offline calibration ensuring proper relative positioning between NUBS guide and 10A guide before final installation
- 4. Post-bulk insert arrangement:
- 🛮 1 Fully separated guide systems between NUBS guide and 10A
- $\boxtimes 2 \! \boxtimes$ Independent adjustment mechanisms for each guide

Installation and alignment of these systems are scheduled for completion in summer 2025.

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